



Motor Retainer Upgrade Notice

HV ARCAS Kit

Your kit now includes a new improved screw-on motor retainer. Please follow these instructions.

STEP 1.

The following parts are **NO LONGER** included in this kit:

- Thrust Ring (14010),
- Thrust Ring Flange (14011)
- Motor Hook (19001)
- Motor Adapter Tube (12421)
- Adaptor Rings (2) (14001)

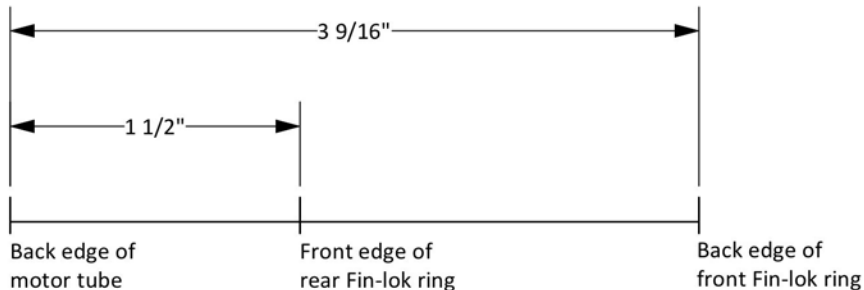
STEP 2.

Disregard the following Steps in the instructions:

MOTOR ADAPTOR – Disregard Step 1 and Step 2.

MOTOR TUBE ASSEMBLY – Disregard Step 1, Step 2, Step 4.

REVISED LOCATION GUIDE



Use the **LOCATION GUIDE** above to make pencil marks along the motor tube line for location of the **FIN-LOK** rings per **STEP 3**. The new marks will move the motor tube rearward so that it is flush with the end of the body tube.

Follow **Step 1** of **FIN-LOK ASSEMBLY** using new location marks as above.

STEP 3.

Follow the instructions included with your 29mm motor retainer to install it on end of motor tube **AFTER** completing installation of the Rear Centering Ring in **STEP 1** of **FINAL ASSEMBLY AND FINISHING**.