



## Motor Retainer Upgrade Notice

### STRONG ARM Kit

Your kit now includes a new improved screw-on motor retainer. Please follow these instructions.

#### STEP 1.

The following parts are NO LONGER included in this kit:

- Thrust Ring (14010),
- Thrust Ring Flange (14011)
- Motor Hook (19001)
- Motor Adapter Tube (12421)
- Adaptor Rings (2) (14001)

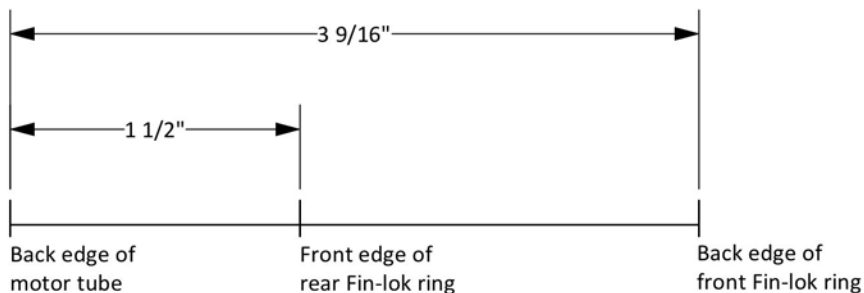
#### STEP 2.

Disregard the following Steps in the instructions:

**MOTOR ADAPTOR** – Disregard Step 1 and Step 2.

**MOTOR TUBE ASSEMBLY** – Disregard Step 1, Step 2, Step 4.

### REVISED LOCATION GUIDE



Use the LOCATION GUIDE above to make pencil marks along the motor tube line for location of the FIN-LOK rings per STEP 3. The new marks will move the motor tube rearward so that it is flush with the end of the body tube.

Follow Step 1 of FIN-LOK ASSEMBLY using new location marks as above.

#### STEP 3.

Follow the instructions included with your 29mm motor retainer to install it on end of motor tube *AFTER* completing installation of the Rear Centering Ring in STEP 1 of FINAL ASSEMBLY AND FINISHING.